

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift Oakland - Getting items from one warehouse location to another and to and from the loading docks is the focus of warehousing. Focus is often on space saving tools and the layout of the building. Very narrow aisle solutions allow for more space to be dedicated to the storage of goods because less space is required for aisle access. Warehouse optimization consists of warehouse configurations. Warehouse Optimization There are several significant benefits of implementing very narrow aisle warehouse optimization. Since very narrow forklift trucks have been designed to take up significantly less space, warehouse aisle widths can be reduced to half the width needed by traditional forklifts. Certain models of very narrow aisle forklifts can increase the square foot storage capabilities by delivering greater stacking heights. Costs can be drastically decreased with a narrow aisle forklift compared to a standard aisle configuration as less warehouse space is required for the same quantity of stock. Most urban locations have expensive square footage; therefore, reducing costs is a benefit to warehouses and their business. When planned carefully and properly, it is possible to increase warehouse storage area by up to 80 percent by implementing a very narrow aisle width configuration. This warehouse design creates more rack faces and increased product access. Since greater quantities of products are situated in a more accessible area, there is less travel time needed for gathering and storing items. Warehouse layouts usually utilize a narrow aisle or very narrow aisle plan. Less than eleven feet of aisle width is needed by narrow aisles. Very narrow aisles usually use an aisle width of approximately 6.5 feet across. Storage options are greatly increased with these aisle width options. Standard forklifts can have issues with turning in these aisle widths. To meet these challenges, several different types of very narrow forklifts have been specially developed for various types of tasks to allow easier maneuvering in narrow aisle widths. When selecting a forklift for a job application, it is essential to know the aisle dimensions. It is important to have the correct aisle dimensions before forklift shopping to avoid securing a machine that won't fit its' intended location. It is essential to take any columns, posts or utilities into account before deciding a type of narrow aisle forklift design as these can block access.

**Very Narrow Aisle Forklift Trucks** As these units are mostly powered by electricity, rechargeable batteries are popular for very narrow aisle forklifts. Very narrow aisle forklift trucks are popular as stand-up riders to help increase operator comfort and productivity. The most popular kinds of very narrow aisle forklift trucks include turret or swing-mast, end-control riders, order pickers and reach trucks.

**Reach Forklift Trucks** Reach trucks were designed as a version of the rider stacker forklift but specially modified for use in narrow aisles. The reach trucks developed their name from their forward-reaching actions to get a load. There are two types of reach trucks: the moving mast and the moving carriage. The moving carriage works by raising and lowering the carriage, along with the operator. The moving mast works by raising and lowering the forks along the mast, while the operator stays at ground level. The moving mast reach truck is generally considered the safer of the two types of reach trucks. Reach trucks utilize a pantograph system that is a jointed framework design enabling the driver to place and reach loads without moving the forklift.

**Order Pickers** Order pickers were created to specifically pick orders from difficult-to-access racks. They are used for smaller picking items that can be lifted and moved by hand. These order pickers work by lifting the operator up to the level of goods in order to identify and pick the specific item or items necessary to fill an order.

**End-Control Riders** End-control riders can pick up loads along the floor level and transport goods horizontally instead of transporting items over heights.

**Turret or Swing-Mast Forklift** The turret or swing mast very narrow aisle forklifts have a swivel mast that pivots and articulates. Pallets can be set on either the right or left side of the forklift due to the machine's ability to use its' swinging mast.

**Guided Very Narrow Aisle Trucks** Rail or wire can guide the very narrow aisle forklift trucks down the aisle securely. Because the forklift is guided, thereby reducing the possibility of the forklift bumping racks while moving down the aisle, the aisles can be extremely narrow. Rail-guided applications use special rails set into the floor on either

side of the aisle, funning the length of the location and curving around the edge. Specific wheel guides are on the forklift. These slide into the rails to stop the forklift from moving out of the rail guards. Running down the center of the aisle, wire-guidance forklifts rely on floor wires instead of rails. These wire-guides work along the same principle as the rail guards except that the narrow aisle forklift is fitted with a wire-guide system that allows it to communicate with the floor wires which effectively steer the forklift, preventing it from straying outside of an allotted range.

**Work Site Considerations** Certain essential considerations need to be dealt with before using a narrow aisle configuration. The floor and the rack construction needs to be evaluated to avoid any issues since the very narrow aisle units have extremely high racking systems. There are four main locations that need to be ideally prepared before any racking system can be installed. These areas need to be monitored continuously including fixing cracks in the floor, ensuring the racks are straight, a level floor and an appropriate load capacity of the floor.

**Level Floor** Because of the height of the racking systems, any slight slope of the floor is likely to negatively affect the plumbness of the racks, especially over time when loads are continuously placed and removed on the racks. Without this foundation of a level floor, the stability of the racks could be jeopardized.

**Crack Repair** When cracks in the floor are spotted, they should be assessed and, when necessary, repaired immediately. Cracks may affect the floor's level and, when they are approximately 3/8 inches wide, will need to be properly filled with a material at least as hard as the surrounding floor.

**Floor Load Capacity** The floor needs to meet specific minimum requirements prior to a narrow aisle configuration. Minimum flooring requirements include concrete measuring three thousand psi and rebar distributed evenly three to four inches below the surface. Extra reinforcements might be needed depending on the load requirements and the configuration.

**Plumb Racks** Of great importance is the proper installation of the racking system. There is a major chance of rack failure if improper installation occurs. One of the most important details to ensure proper installation, is that all racks are plumb. If necessary, rack shims should be used to ensure the racks are plumb within 1 inch at the 30 foot height of the racks. If the above measures are not taken or are improperly implemented, it is likely to cause a racking failure. Racking failure can kill or injure employees, damage equipment and result in horrible damage. Due to these potential problems, the most significant part of creating a narrow aisle configuration for warehousing optimization is the initial measurements.